



Index No.	Part No.	Description	No. Req'd.	Index No.	Part No.	Description	No. Req'd.
1	CA157227	Assembly-Motor Housing (Model A)	1	32	CA157258	Rotor	1
	CA157693	Assembly-Motor Housing (Model K)	1	33	CA157284	Blade Set-Rotor (6)	1
2	CA157228	Grip-Cushion	1	34	CA157260	Pin	1
3	CA157229	O-Ring (Model A)	1	35	CA157261	Plate-Rear End	1
	CA157694	E-Ring (Model K)	1	36	CA157262	Bearing	1
4	CA157230	Plug	1	37	CA157263	Gasket (Model A)	1
5	CA157231	O-Ring (Model A)	2		CA157700	Gasket (Model K)	1
	CA157695	O-Ring (Model K)	1	38	CA157264	Cover-Motor Housing (Model A)	1
6	CA157232	Valve-Reverse (Model A)	1		CA157701	Cover-Motor Housing (Model K)	1
	CA157696	Valve-Reverse (Model K)	1	39	CA157265	Screw with Lockwasher	4
7	CA157233	Stem-Trigger (Model A)	1	40	CA157266	Ring-Socket Retaining (CP719 only)	1
	CA157697	O-Ring (Model K)	1	41	CA157267	O-Ring (Anvil)	1
8	CA157234	O-Ring	2	42	CA146654	O-Ring (Not used on Model K)	1
9	CA157235	Bushing-Trigger (Model A)	1	43	CA157269	Strainer-Air	1
	CA157698	Bushing-Trigger (Model K)	1	44	CA157270	Muffler	1
10	CA157236	Retainer	1	52	CA157271	Bushing-Regulator	1
11	CA157237	Trigger (Model A)	1	53	CA157272	O-Ring	1
	CA157699	Pin-Trigger (Model K)	1	54	CA157273	O-Ring (Not Shown)	1
12	CA157238	Screw	2		CA157274	Bushing-Tilt Valve	1
13	CA157239	Retainer	1	55	CA157275	Ball-Steel	1
14	CA157240	Adapter-Inlet	1	56	CA157276	Spring-Detent	1
15	CA157241	Valve-Tilt	1	57	CA157277	Bushing-Reverse Valve (Model A)	1
16	CA157242	Spring-Throttle	1		CA157702	Bushing-Reverse Valve (Model K)	1
17	CA157243	O-Ring	1	194	C077720	Sleeve (CP719QC)	1
18	CA157244	Regulator-Assembly (Incl. Index Nos. 55 & 56)	1	195	S008613	Ball (CP719QC)	1
19	CA157245	Pin	1	196	C077721	Spring (CP719QC)	1
20	CA157246	Seal-Oil	1	197	C077722	Washer (CP719QC)	1
21	CA157247	Bushing-Anvil	1	198	C087809	Ring-Retaining (CP719QC)	1
22	CA157283	Anvil Assembly (1/4 in. sq.)(Incl. Index Nos. 40 & 41)(CP719 only)	1				
22A	CA157287	Anvil-1/4 Hex (CP719QC)	1				
23	CA157249	Cage	1				
24	CA157250	Pin-Cage	2				
25	CA157251	Hammer	1				
26	CA146691	O-Ring	1				
27	CA157253	Bearing	1				
28	CA157254	Seal-Oil	1				
29	CA157255	O-Ring	1				
30	CA157256	Plate-Front End	1				
31	CA157257	Liner	1				

**\*Model A parts not interchangeable with Model K**

**Tune-Up Kit**

CA157285 (Incl: Index Nos. 3, 5, 7 (Model K), 8, 17, 20, 26, 28, 29, 33, 37, 40, 41, 42, 53, & 54)

**Repair Kit**

CA157286 (CP719 1/4" Sq. Dr.)(Incl: All Parts in Tune-Up Kit Plus Index Nos. 22 & 24)(excl. 40 & 41)

# Chicago Pneumatic

1800 Overview Drive, Rock Hill SC, 29730 USA

TO . .

All CHICAGO PNEUMATIC SALESMEN AND AUTHORIZED SERVICE CENTERS

SUBJECT . .

*CP7191 CP719QC IMPACT WRENCH SERIES*

In a constant effort to improve quality and durability of the subject tool, our Engineering Department has enhanced the throttle valve assembly and reverse valve.

**This change** required a model change from original Model "A" to Model "K" tools **with a subsequent** date code of 00093K and later.

Changes to individual parts are numerous. Please review new tool document very carefully for either Model "A" or Model "K" parts as required during service work.

The following are a couple of things to distinguish between Model "A" and Model "K":

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If motor housing cover has a counterbore on gasket side with o'ring - it is Model "A". You cannot put Model "K" reverse valve components into a Model "A" motor housing.

in throttle valve assembly - if throttle bushing is made of brass, it is Model "A". Order parts accordingly.

Please add attached parts breakdown to your files. Do not hesitate to call if help is needed.

Best Regards,

R~ ~

**Automotive** Field Service Engineer **Automotive** Business Unit ;